

AGME FLEXIBLE RIVETING CENTERS

MODEL	RR6-NCD	RR12-NCD	RR14-NCD	RR16-NCD	RR18-NCD	RR20-NCD
Maximum head diameter to obtain in 40 daN/mm ² steel	6 mm	12 mm	14 mm	16 mm	18 mm	20 mm
Stroke on “x” axis	150 mm	300 mm	500 mm	500 mm	500 mm	500 mm
Stroke on “y” axis	150 mm	200 mm	300 mm	300 mm	300 mm	300 mm
Stroke on “z” axis	40 mm	40 mm	50 mm	50 mm	50 mm	50 mm
Operation on “x” and “y” axes	Servo	Servo	Servo	Servo	Servo	Servo
Operation on “z”axis	Pneumatic	Pneumatic	Pneumatic	Hydraulic	Pneumatic	Hydraulic
Speed on “x” and “y” axes	26 m/min.	26 m/min.	26 m/min.	26 m/min.	26 m/min.	26 m/min.
Speed on “z” axis	10 m/min	10 m/min	10 m/min	2,5 m/min	10 m/min	2,5 m/min
Number of stations	4	4	4	4	4	4
Dividing plate diameter	600	800	1000	1000	1000	1000
Riveting motor power	0,4 kW	0,7 kW	1,7 kW	3,2 kW	1,7 kW	3,2 kW
Total installed power	28 Kw	28 Kw	28 Kw	28 Kw	28 Kw	28 Kw
Control	Siemens S7 300	Siemens S7 300	Siemens S7 300	Siemens S7 300	Siemens S7 300	Siemens S7 300
Weight	1400 Kg	1500 Kg	2000 KG	2100 Kg	2200 Kg	2300 Kg

